

Table2: Model BLMQ Annealing Lehr Main Technical Data

NO.	Item	Unit	Lehr Type and Technical Data								
			BLMQ 1200	BLMQ 1500	BLMQ 1800	BLMQ 2100	BLMQ 2400	BLMQ 2700	BLMQ 3000	BLMQ 3300	BLMQ 3600
1	Belt Width	mm	1200	1500	1800	2100	2400	2700	3000	3300	3600
2	Belt Height	mm	972								
3	Belt Speed	m/min	0.1-0.48								
4	Max.Annealing Temp	°C	580								
5	Temp. Control & Accuracy		PID连续调节 (PID Continued Adjustment), ± 2°C								
6	Maximum Height	mm	400								
7	Max. Loading of Belt	kg/m ²	90								
8	Distance btn Front and Rear Roller	mm	24,890								
9	Motor Power	Kw	300	540							
10	Burner Qty.	支	6								
11	Total Power	Type A	16.9				19.8				24.2
		Type B	9.6			12.5	14				
		set	7				8				10

12	Circulating Fan Configuration	Type A	Power (Kw)	15.4			17.6			22		
		Type B	set	3			4					
			Power (Kw)	6.6			8.8					
13	Motor Power		Kw	1.5			2.2					
14	B Type annealing furnace the fan power		Kw	1.5				(2台) X 1.5				
15	Fuel Consumption		m ³ /h	≤12								
16	Gas Pressure		Mpa	0.08-0.1								
17	Working Pressure		Mpa	0.005-0.01								
18	Exhaust Fan Motor Power		Kw	1.1								
19	Fuel		Natural Gas,Liquefied petroleum gas (Order need to specify)									
20	Lehr Weight (Est)		t	25.7	27.5	29.3	31.1	33.5	35.2	37	39	40.8
21	Overall	Length	m	25.52								
		Width	m	2.47	2.77	3.07	3.37	3.67	3.97	4.27	4.57	4.87
		Height	m	2.8								

Note: No.16 exhaust fan is optional

